



# F 255 BODYALU ALUMINIUM FILLER

Technical Data Sheet No 502

VOC compliant with the regulations

Two component polyester based putty with Aluminium, suitable for metallic and wooden surfaces

It provides for a smooth, non porous surface

Dries quickly

Easily sanded

## General Technical Description



Mix 100 parts F 255 BODYALU with 2-3 parts Body Hardener



Non force dry 20-30 min / 23°C (73°F)



IR drying 5-8 min distance: 60-70cm

## Surface

Metallic and Wooden surfaces

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped then air dried



Make sure you always use appropriate face protection and good ventilation

## Product Application: Apply On Metallic And Wooden Surfaces



100:3 mix with BODY HARDENER  
Pot life: 4min / 23°C (73°F)



HB BODY acrylic primers

**Flash Point:**  
29°C / 84°F

**Specific Gravity:**  
1.78g /cm<sup>3</sup>

### Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C (+41°F)
- It can be used by countries that do not adopt the VOC legislation as well.
- In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flatting, dry thoroughly in the spray booth before any re coating.



Apply with the spatula



Store in a cool place

**Solid Content (No thinner):**  
85% Weight

**VOC (2004/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 120 g/L.  
2004/42/II(b)(250)120



Non force dry 20-30min / 23°C (73°F)



Always wear protective equipment

**Theoretical Coverage:**  
-



Short wave 5 - 8 min  
Lamp distance:  
60 - 70cm



Follow the application instructions mentioned in this TDS

**Cleaning of equipment:**  
Clean after final use with Body 767 EXTRA NITRO THINNER



P 80 - P 120

### Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

**Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.**

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